

**AMENDMENT TO THE CLAIMS**

1—41. (Previously Canceled)

42. (Currently Amended) A method of forming an optical compact disc, the method comprising:

injection molding a compact disc having a pattern of digital data encoded on a surface having a major elevational portion bounded by first and second pairs of spaced-apart outer side peripheries defining outer boundaries of at least portions of the disc, each of the first pair of spaced-apart peripheries arcuately extending between each of the second pair of spaced-apart outer side peripheries, and each of the second pair of spaced-apart outer side peripheries extending substantially linearly between each of the first pairs of spaced-apart outer peripheries.

43. (Original) A method as defined in Claim 42, further comprising positioning an opening in a medial portion of the compact disc, wherein each of the arcuately-extending first pair of spaced-apart outer side peripheries of the portion of the disc are centered about an axis extending through the medial opening and substantially perpendicular to the linearly extending second pair of space-apart outer side peripheries, and wherein a radius extending from a medial portion of the medial opening to each of the arcuately-extending first pair of spaced-apart outer side peripheries of the major elevational portion is less than 1.6 inches.